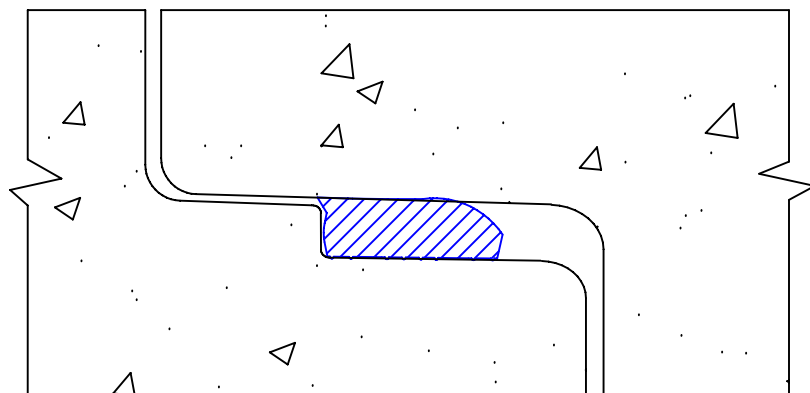
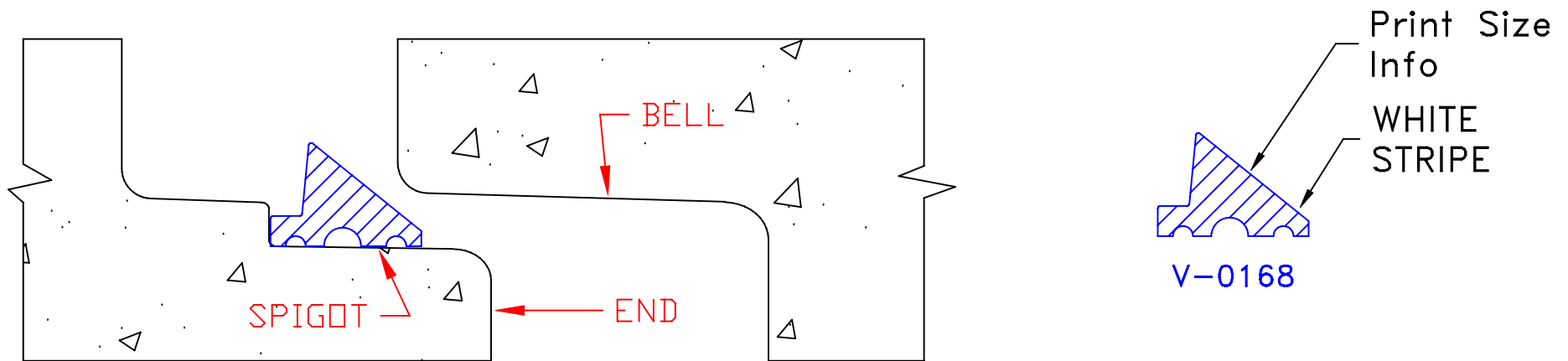



TYPICAL JOINTING INSTRUCTIONS FOR OFFSET PIPE:

- 1) The SPIGOT and BELL surfaces MUST BE CLEAN and DRY.
- 2) Place the gasket on the SPIGOT, print/stripe toward end of SPIGOT.
- 3) Run a rounded screwdriver or similar device under GASKET around the entire joint area to EQUALIZE the STRETCH.
- 4) Lubricate the BELL SURFACE and GASKET TOP with GOOD QUALITY JOINT LUBE, couple pipe with SIZE APPROPRIATE methods.
- 5) KEEP THE GASKET AND BELL CLEAN AT ALL TIMES!



10-08

 Elastomeric Seals Mogadore OH 44260 USA			
Description Vertite® Single Offset Jointing			
Material C-443/C-361 Polyisoprene, 40			
Scale Noted	Date 05-05-02	Drawn By WCA	Dwg Number SO-Inst168